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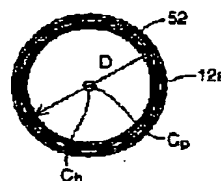
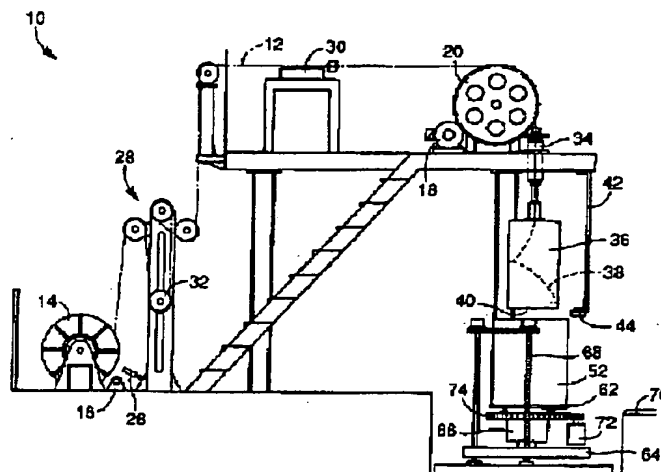
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TITLE : MANUFACTURE OF WOUND BODY OF  
TWISTED WIRE AND DEVICE  
THEREFOR



ABSTRACT : PROBLEM TO BE SOLVED: To provide the method and device for manufacturing the wound body of a twisted wire for suitably suppressing the fluttering of a wire.

SOLUTION: In a wire attracting stage, in the vicinity where the interval (a) between the inner peripheral surface of a pail pack 52 and one circumference of circle around the axial center  $C_h$  of a guide head 36 which is an eccentric shaft which is relatively rotated around the axial center  $C_p$  of the pail pack is minimum, the wire 12 in the pail pack 52 is attracted by using a magnet 44 from the outside of the pail pack 52. Therefore, the wire 12 which is stacked up while winding around in the pail pack 52 is attracted to the inner peripheral surface of the pail pack 52 in the vicinity where the distance with the inner peripheral surface of the pail pack 52 is minimum, that is, in the vicinity of a position where the wire becomes the most outside. So even if vibration is imparted, the wire is restrained the movement on the plane where the wire 12 is stacked and in the direction of stacking and the wire is held in the stacked position.

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